

## ABSTRACT

A machine for piercing sheets of material with an adjustable apparatus, acting as a stop to the moveable cutting die thereby varying the amount of the punch pattern cut into the sheet of material being punched. The moveable cutting die is designed with a cutting surface so that the adjustable apparatus can vary the amount and pattern of that die cut by the cutting surface into the sheet of material. A housing for the hand actuated punch holds the adjustable apparatus or a portion of that adjustable apparatus is built into that housing.